

## Waterproofing membrane CPT

### Description

Pre-fabricated waterproofing membrane made of thermoplastic stereo specific metallocene copolymer polyolefin's (CPT) & special distilled bitumen's, with elevated characteristics of resistance to ageing and phase inversion point.

The use of these raw materials and the particular processing allow the production of light waterproofing compounds, with an excellent weight to thickness ratio.

The elements which compose the waterproofing compound, mutually integrating themselves, exalt the very good qualities of lightness and adhesion of the membranes of the LIGHTEC range.

### Reinforcement

The membranes of the LIGHTEC range are reinforced with a single strand woven non woven composite polyester and stabilized with fiber glass filaments. This reinforcement gives the membrane high mechanical characteristics and excellent dimensional stability.

### Finishes

The membranes of the LIGHTEC range have a PE film upper face finish, this helps prevent the roll from sticking to itself and has very good resistance to foot traffic during application.

The PA versions are self-protected on the upper face with mineral slates which reduce superficial heat absorption improving the durability of the membrane.

The application face of the membrane is finished with a polyethylene burn off film. The lower face is also embossed to improve the adhesion of the polyethylene burn off film and to increase the torched contact surface itself.

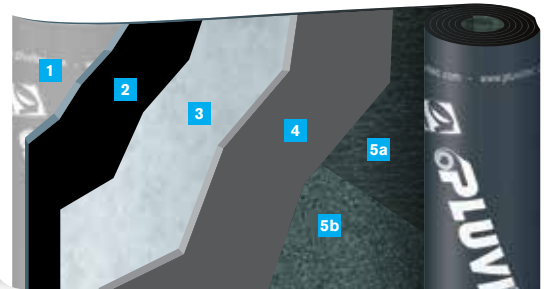
### Advantages

The elements (waterproofing mass, reinforcement and finish) which make up the membranes of the LIGHTEC range exalt the following qualities:

- Substantial savings of gas with considerable improvement of adhesion to the substrate from the properties of the compound.
- Excellent workability thanks to the particular compound and highly stabilized reinforcement.
- Excellent resistance to ageing.
- Excellent thickness/weight ratio, with a slight weight reduction of the roll, with evident advantages in transportation, movement and application of the membrane.

### Stratigraphy

1. PE film
2. Waterproofing mass
3. Single strand composite polyester reinforcement
4. Waterproofing mass
- 5a. PE film finish
- 5b. Mineral finish



### Areas of usage

For application of the membrane a propane gas torch or specific hot air one is used. Use individual protection devices as foreseen by the law. The application by torch over neat sensitive substrates is not suggested (ex. polystyrene insulation).

- Coordinate the work in a way to not cause damage to the construction elements and underlying areas. Avoid leaving the roof structure for the night or for prolonged periods of work interruptions without having been properly sealed.
- **The application surface must not have any depressions to avoid the risk of ponding water, the slope must be at least 1.5% on concrete decks and 3% for steel or wooden ones, this to guarantee a proper run off of rainwater.**
- The rain water drainage pipes must be sufficiently big enough to allow for rain water to be eliminated in an efficient way.
- Prepare cement substrates, including verticals and details, with a bituminous primer either by brush or airless, approx. 300/400 g/m<sup>2</sup>.
- Allow this preparation layer to dry before proceeding with any other operation.
- With pre-fabricated buildings, apply a suitable reinforcing strip along all construction joints. In the presence of construction joints, prefabricated panels or metal decks, suitable expansion joints are to be considered.
- The membranes should be applied to the substrate fully bonded.
- All details, perimeters, verticals, change of slope as well as projecting areas must be fully bonded.

For further information and news we recommend to consult our technical literature. Our technical dpt is always available to study particular solutions and to provide technical assistance to best use our waterproofing membranes.

### Fields of use



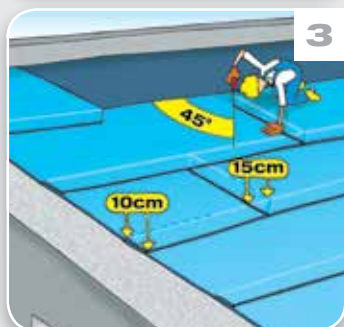
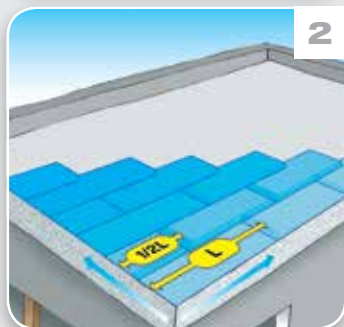
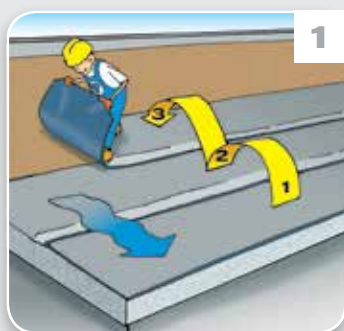
#### EN13707 Continuous roofs (Certificate n° 0958-CPR-2045/1)

	N° layers			Method of application					Type of application			Type					
	Single Layer	Double Layer	Multilayer	Torch	Hot Air	Mixed (Torch / Air)	Cold Bond Glue	Mechanical Fixing	Thermo Adhesive / Self Adhesive	Fully Bonded	Partially Bonded	Loose Laid	Complimentary Layer	Top Layer	Heavy Protection	Anti-root	Other Uses
LIGHTEC 15 P 4 MM	▪	▪	▪	▪				▪									
LIGHTEC 15 PA 4 MM ON MINERAL																	

#### EN13859-1 Under roof tile

LIGHTEC 15 PA 4 MM ON MINERAL	▪	▪	▪	▪													
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## How to apply



# LIGHTEC 15

## Application

- On cementitious surfaces and similar apply, by roller or airless, bituminous primer, approx. consumption 300 g/m<sup>2</sup>.
- Apply by torch application a 25 cm strip of membrane reinforced with polyester along all vertical up stands.
- To have all overlaps with the slope, position the membrane always starting from the lowest point. (Draw. N.1)
- Position the membrane sheets staggered, avoiding to create any overlaps against the slope and the drains. (Draw. N.2)
- Cut the corners of membrane sheet which will be laid under the nest sheet at a 45° angle (10 x 10 cm). (Draw. N.3)
- The joints, both side and head, must be respectively overlapped by 10 & 15 cm. (Draw. N.3)
- The second layer of membrane will be applied astride and over the first one, always in the same direction, and approx. 1/4 of its length from the previous sheet. (Draw. N.4)
- The bituminous membrane will be applied with a propane gas torch to the substrate. It is necessary to heat the entire surface, except for the side & head laps, making sure that the compound forms a liquid mass in front of the roll to assure that it saturates any superficial porosity.
- The side laps (10 cm) and head laps (15 cm) will be heat welded with an appropriate torch; during this stage the overlaps should be pressed by using a roller (15 kg) from which a bead of compound should flow and therefore avoiding to have to iron the overlaps.
- Apply the vertical membrane sheet having the same characteristics of the waterproofing membrane and dimensions equal to the width of the roll, making sure that it overlaps the horizontal one by at least 10 cm, heating it with a gas torch and squeezing it with a trowel until a bead of compound appears from underneath.
- The height of the verticals must be equivalent or superior to the finished surface by at least 15 cm.

## Recommendations

- To best use the technical characteristics of bituminous membranes and guarantee the maximum performance and durability of the jobs where they are used, some simple but fundamental rules must be respected.
- The rolls are to be stored in an upright position, indoors in a dry and ventilated area, away from heat sources. Absolutely avoid the stacking of rolls and pallets for storage or transport to avoid possible deformations which may compromise a perfect installation. It is recommended to store the product at temperatures above 0°C.
  - The rolls shall be kept in a warm or heated storage area during application, should the workability of the material deteriorate or become stiff and difficult to install during application, these should be returned to the heated storage area and substituted with new rolls. The rolls that are temporarily stored on the roof before application, shall be kept elevated by being left on their own pallets and shall be covered and protected from the weather.
  - The application surface must be smooth dry & clean.
  - The application surface must be previously treated with a suitable bituminous primer, to eliminate dust and enhance the adhesion of the membrane.
  - The application surface must not have any depressions to avoid the risk of ponding water, the slope must be at least 1.5% on concrete decks and 3% for steel or wooden ones, this to guarantee a proper run off of rainwater.
  - In situations of application on vertical surfaces superior to 2 meters or on very sloped substrates, apply suitable mechanical fixings to the head laps, after which they will be sealed when torching the head laps.
  - The application must be done at temperature higher than +5°C.
  - The application must be interrupted in adverse weather conditions (high humidity, rain, etc.).
  - The materials without mineral self-protection or P+V, used as a top layer (cap sheet), can be painted with an aluminium coating to improve and extend the performance and life expectancy, the material should be allowed to oxidize approx. 3-6 months before being coated. An alternative, depending on the type of construction, it is possible to use heavy protection (floating pavements, stone, etc.).
  - The pallets on which the rolls are packaged are intended for normal warehouse use.
  - The materials on stock should be rotated following a first in first out rotation.

## Technical data

Technical Characteristics	Measure Units	Reference Norm	P	PA	Tolerance
Type of reinforcement			Single strand polyester		
Upper face finish			PE film	Mineral *	
Lower face finish			PE film		
Length	m	EN 1848-1	10 -1%		
Width	m	EN 1848-1	1 -1%		
Thickness	mm	EN 1849-1	4	4 on mineral	±5%
Mass	kg/m <sup>2</sup>	EN 1849-1	3,9	4,3	±10%
Cold flexibility	°C	EN 1109	-15		
Flow resistance	°C	EN 1110	120		
Shear resistance L / T	N / 5 cm	EN 12317-1	650/400		
Tensile strength L / T	N / 5 cm	EN 12311-1	750/500		
Elongation at break L / T	%	EN 12311-1	40/40		
Tearing resistance L / T	N	EN 12310-1	150/150		
Static puncture resistance	kg	EN 12730	15		
Dinamic puncture resistant	mm	EN 12691	900		
Fire resistance		EN 13501-5	F ROOF		
Fire reaction		EN 13501-1	F		
Dimensional stability	%	EN 1107-1	-0,3		

\* Mineral self-protected products may undergo color tone variations due to the time and length of storage. Exposure to atmospheric conditions, after application, will tend to uniform the color after a few months. The change in color tone cannot therefore be contested and / or complained of as it is a natural phenomenon that the slate manufacturer himself cannot guarantee.



## Sizes & packing

	P 4 mm	PA 4 mm
Rolls size [m]	10x1	10x1
Rolls per pallet	24	23
Square meters per pallet [m <sup>2</sup> ]	240	230

Sizes & packing may vary depending on the type of transportation. The technical data given is based on average values obtained during production. We reserve the rights to change or modify the nominal values without prior notice or advice. The information contained in this data sheet are based on our experience. We cannot take any responsibility for a possible incorrect use of the products. The customer has to choose under their own responsibility a product fit for the intended use.



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